# The IIoT evolution in the capital goods sector

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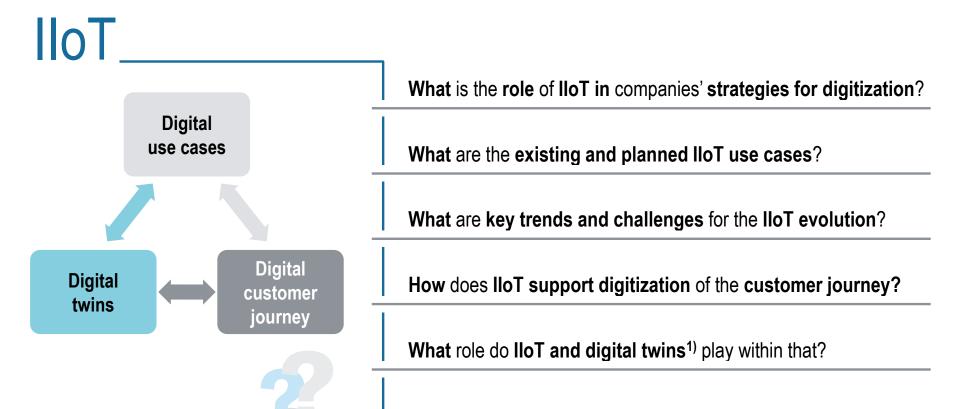
A. Motivation & study scope





# The study addressed key questions regarding current status, future evolution and key challenges of the IIoT

Study – Key questions addressed





## Focus on discrete manufacturing, machine tool OEMs and automation equipment suppliers – More than 40 interviews conducted

Study – Scope & participants

### Machine tools & mfg equipment







Software, platforms &



Selected examples

#### LIEBHERR **DMG MORI**





































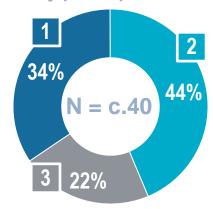








#### **Study participants**



- > Overall 25+ company interviews
- > Additional 15+ expert interviews at **Hannover Messe** April 2019
- > Leveraged RB project experiences, research and academic contacts



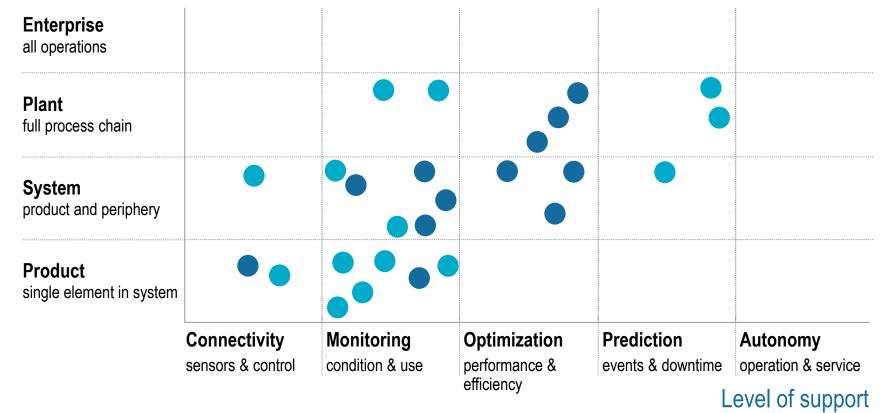




# Today, we see that OEMs prepare their products to interact with superior control levels and start the true IIoT evolution

IIoT use cases – As of today

evel of control



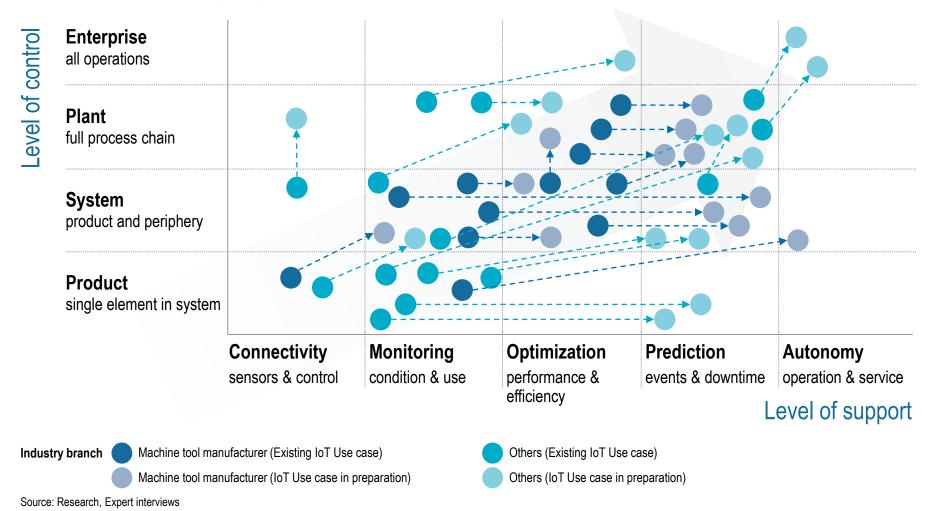
Industry branch Machine tool manufacturer (Existing IoT Use case)

Others (Existing IoT Use case)



# IIoT use cases in preparation show that companies push to develop predictive capabilities and expand their systems boundaries further

IIoT use cases – In preparation





## In theory, digitization enables new business models – However, only a few companies have yet moved to become an MaaS-like partner

#### Evolution of business models



Stepwise business model innovation

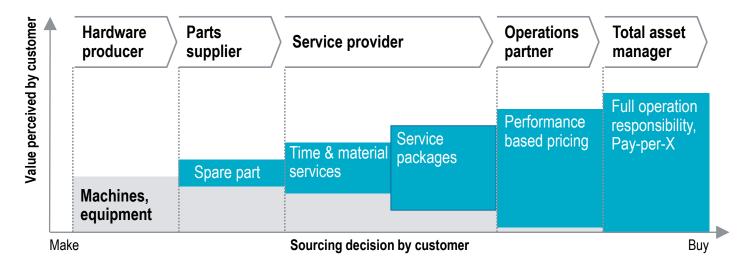
## Theory



## Industry

Companies business model focus 2019







Distribution of companies per business model

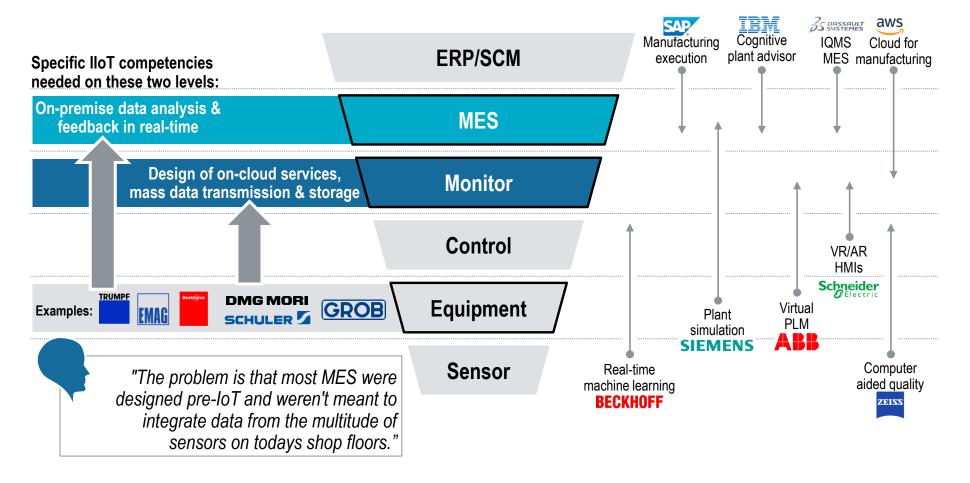
Hardware / Service split

Source: Research. Expert interviews



# OEMs prepare to offer solutions on 'Monitor' and 'MES' level – New IIoT competences needed in a field dominated by large players

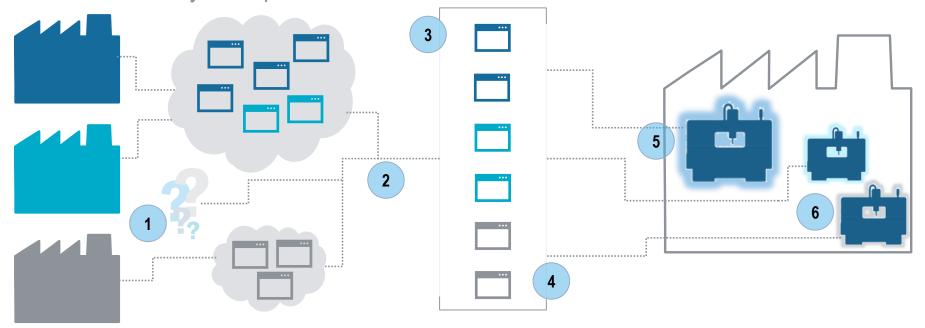
Future proof solutions – Dynamics along automation pyramid





# 6 clear trends mark way towards open solutions – Interoperability and transparency are key enablers to increase customer value

Platform economy – Requirements



- 3rd party software developers
  Opening environment for developers
  distant to the machining sector
- 2 Cloud interoperability

  Data exchange between platforms and clouds from different providers
- Application selection

  Easy access to all available applications and free choice of use
- Transparency
  Customer chooses which data can be used for which application
- 5 Plug-and-play
  Support for cloud connectivity and horizontal integration
- 6 Mixed machinery park
  One go-to point for all service applications for all machinery



# We have observed three key challenges companies have to overcome if they want to exploit IIoT opportunities

Key challenges

Truly capturing
business model
potential of
digitization

Companies are still operating according to their **known**, **existing business model** – Finding new ways to monetize IoT use cases and pushing business model **innovation towards MaaS** as a key challenge.

Making systems future proof on high control level

Companies that grew with operational technology and hardware have to build **IT infrastructures and software** solutions – dynamics in smart manufacturing demand for **scalable solutions**.

Positioning for platform economy and the digital endgame

**Consolidation** in platform economy can be expected. **Open ecosystems** now state of the art but **interoperability** between platforms still not given.



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